

4-GROUPS OF TEN BALANCE WEIGHTS EACH WEIGHT 10.2 kg TOTAL FOR EACH GROUP 102 kg.

SCALE :- 1 : 2

USE LOCTITE NUTLOCK ON FINAL ASSY. EXCEPT FOR BALANCE WEIGHT SCREWS. TC1274.F1

4 EXISTING HOLES IN MOTOR/GEARBOX FLANGE TO BE DRILLED & TAPPED TO TAKE M/2 HELICOILS.

TC1274 TC1274 F3 F26

TC1274 TC1274 F21 F20 36

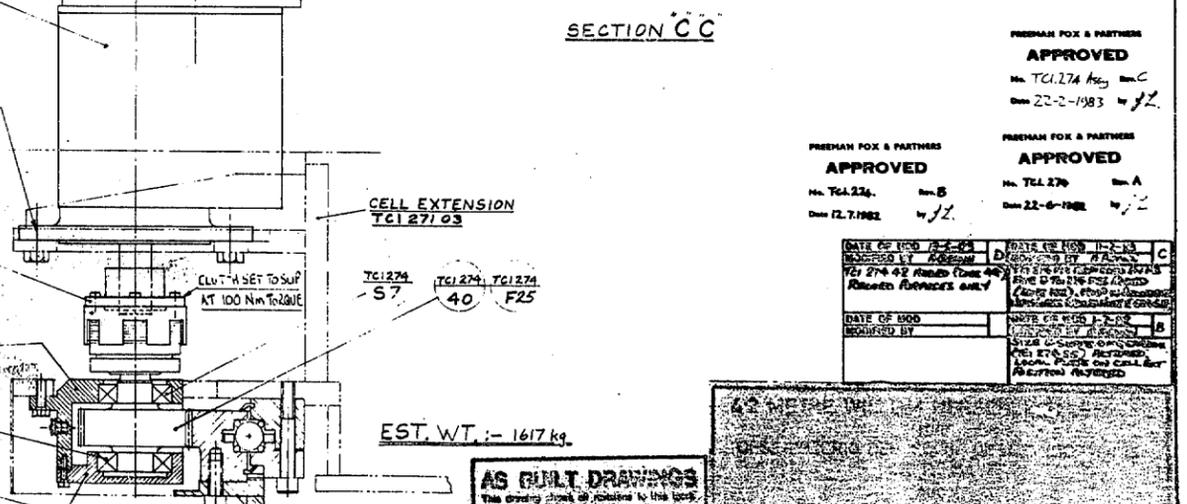
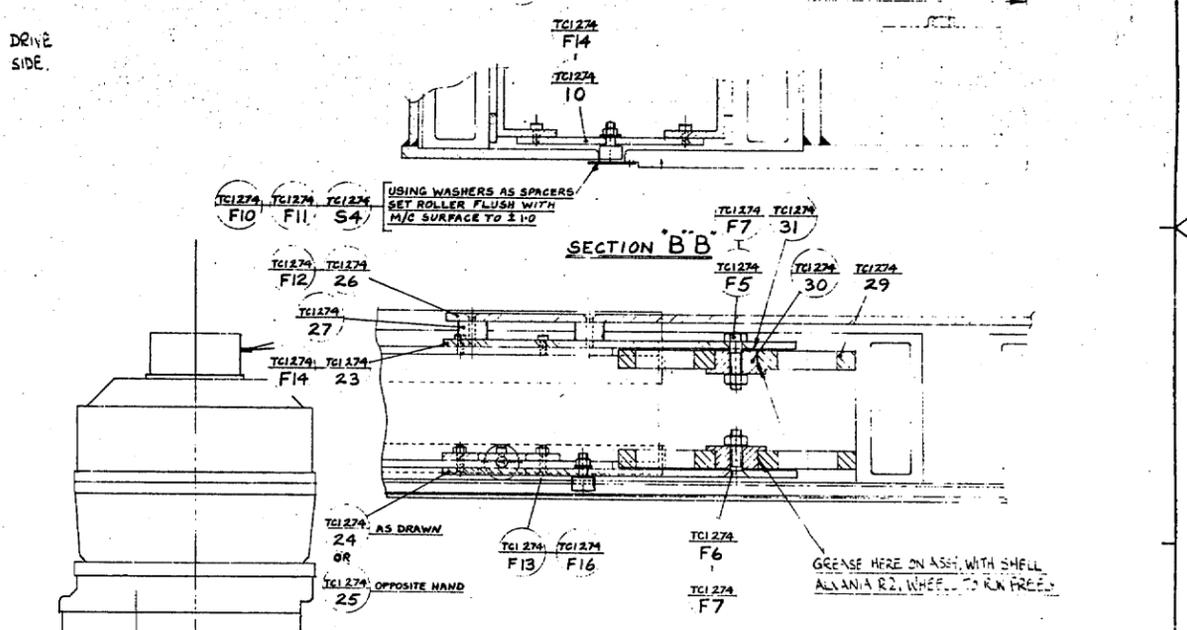
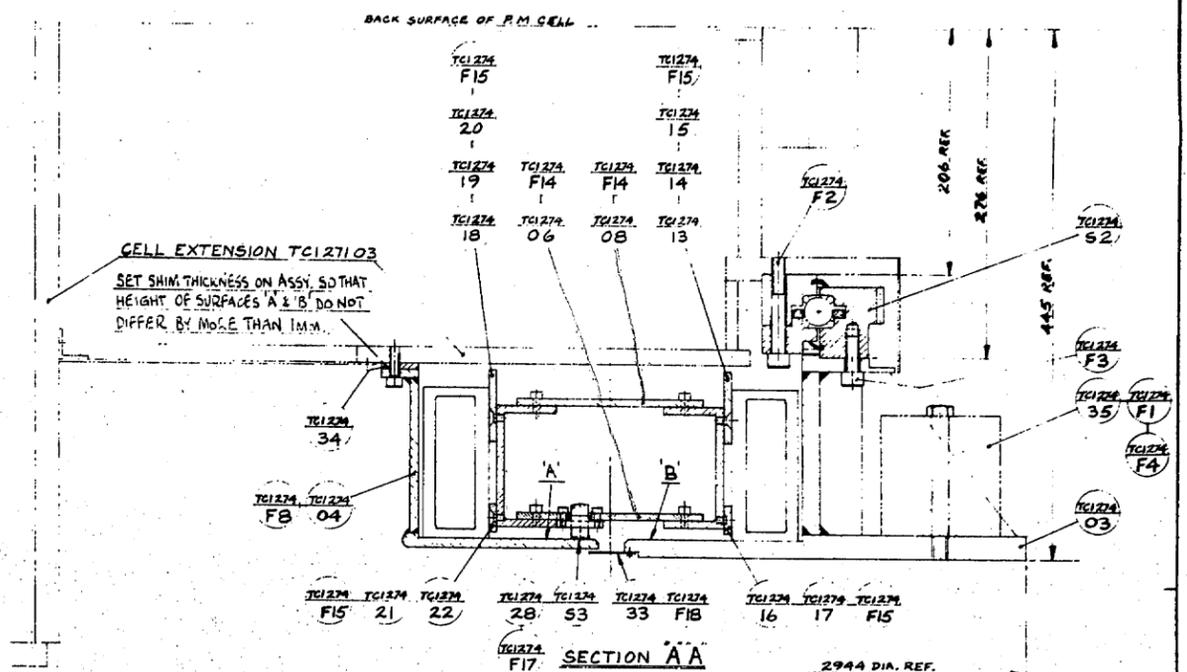
TC1274 TC1274 37 36

TC1274 TC1274 F22 F23 39

TC1274 F24 38

TC1274 TC1274 57 57

TC1274 TC1274 F24 38



APPROVED
TC1274
22-2-1983

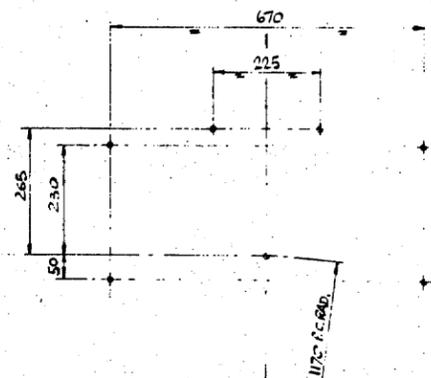
APPROVED
TC1274
22-6-1982

DATE OF MOD	BY	REASON
11-5-82	JZ	REVISION 1

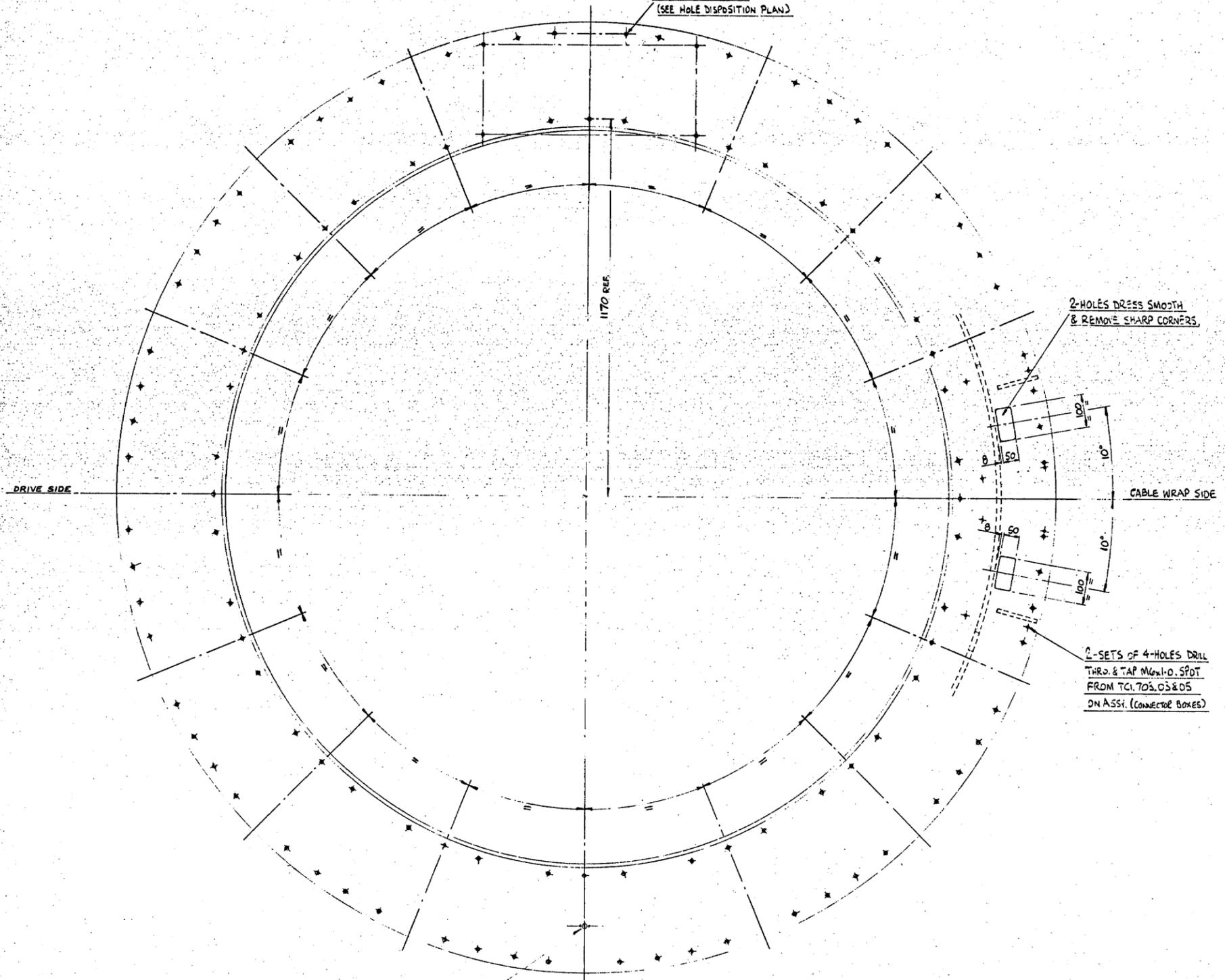
AS BUILT DRAWINGS
This drawing shows all changes to this job.

<p>APPROVED</p> <p>TC1274</p> <p>22-2-1983</p>	<p>APPROVED</p> <p>TC1274</p> <p>22-6-1982</p>	<table border="1"> <tr> <th>DATE OF MOD</th> <th>BY</th> <th>REASON</th> </tr> <tr> <td>11-5-82</td> <td>JZ</td> <td>REVISION 1</td> </tr> <tr> <td> </td> <td> </td> <td> </td> </tr> <tr> <td> </td> <td> </td> <td> </td> </tr> <tr> <td> </td> <td> </td> <td> </td> </tr> </table>	DATE OF MOD	BY	REASON	11-5-82	JZ	REVISION 1										<p>EST. WT. :- 1617 kg.</p>	<p>AS BUILT DRAWINGS</p> <p>This drawing shows all changes to this job.</p>	<p>GRUBB PARSONS</p> <p>NEWCASTLE UPON TYNE NE6 2YB</p> <p>SCALE 1:2</p> <p>TC1274</p>
DATE OF MOD	BY	REASON																		
11-5-82	JZ	REVISION 1																		

16-EQUALLY SPACED SETS OF
7-HOLES DRILL THRO. 10.2 DIA.
USING DRILL JIG PLATE TC1274.41
THEN TAP M.2x175
(SEE HOLE DISPOSITION PLAN)



HOLE DISPOSITION PLAN (ONE SET)
(NOTE:- HOLES TO BE DRILLED USING JIG PLATE)



2-HOLES DRESS SMOOTH
& REMOVE SHARP CORNERS

2-SETS OF 4-HOLES DRILL
THRO. & TAP M.2x175 SPOT
FROM TC1.705.03&05
ON ASSY. (CONNECTOR BOXES)

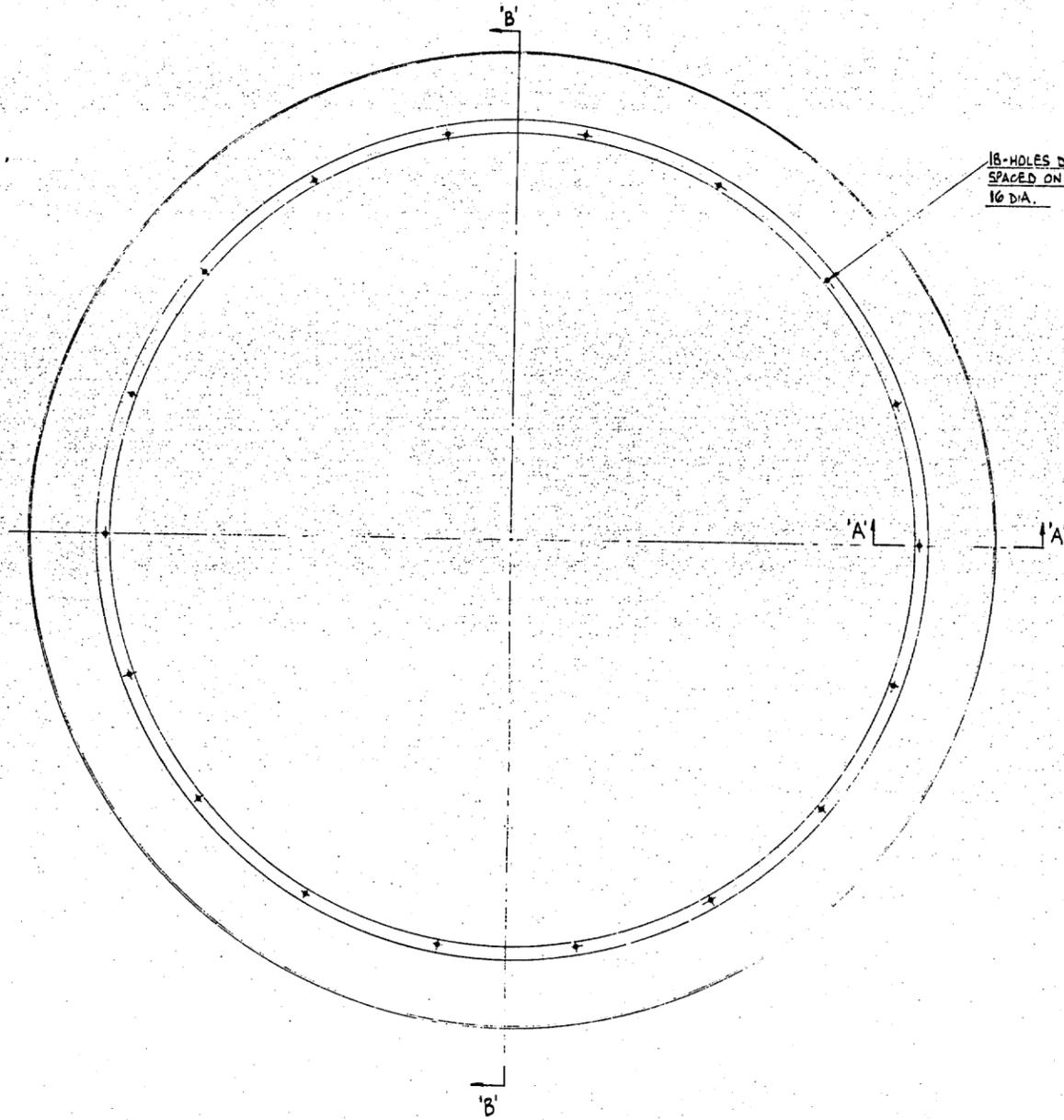
GROMMET HOLE ADDED
MOD B SHEET 1

VIEW ON ARROW 'C'
SEE SHEET ONE

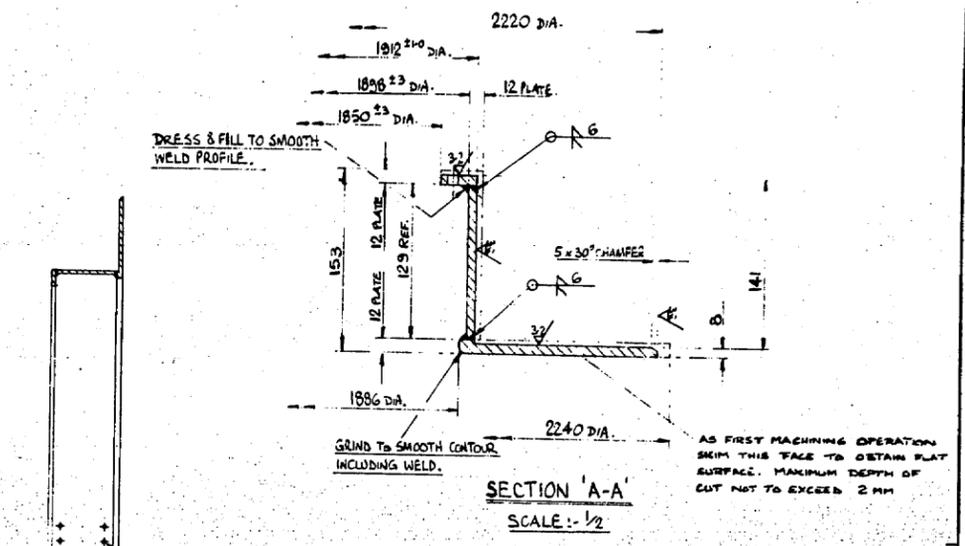
AS BUILT DRAWINGS
This drawing shows all revisions to this work

APPROVED
DATE 2.2.83 BY CH

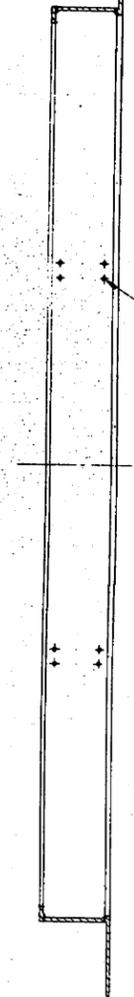
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		FIRST ISSUE DATE	FINISH
		COST ACCOUNT 274	PATT No.
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	TITLE OUTER RING (ADDITIONAL HOLES)	SCALE
		WEIGHT	UNIT No. TC1274.03
		No. OFF PER SET	ISSUE



18 HOLES DRILL 9.0 DIA. EQUALLY SPACED ON 1872 P.C.D. BACKKNIFE 10 DIA.



SECTION 'A-A'
SCALE: 1/2



SECTION 'B-B'

6 HOLES DRILL 6.6 DIA. SPOT FROM CABLE CHAIN CONNECTING PIECES. SEE ASSEMBLY DRAWING TCI.274 FOR APPROXIMATE POSITIONS.

AS FIRST MACHINING OPERATION SKIM THIS FACE TO OBTAIN FLAT SURFACE. MAXIMUM DEPTH OF CUT NOT TO EXCEED 2 MM

- NOTES:-
- 1- MANUFACTURE IN ACCORDANCE WITH BS5135:1974. STRESS RELIEF IS REQUIRED.
 - 2- FABRICATION TOLERANCES AS GENERAL UNLESS OTHERWISE STATED ON DRAWING
 - 3- FOR MODIFIED WELD PREPARATION & OTHER WELDING INFORMATION SEE PEL. P3143
 - 4- PLATES MAY BE PIECED TO SUIT FABRICATOR USING FULL PENETRATION BUTT WELDS GRIND FLUSH.
 - 5- BLAST CLEAN & PRIME IN ACCORDANCE WITH GRUBB PARSONS PURCHASE SPEC. No. 3.
 - 6- INSPECTION IN ACCORDANCE WITH GRUBB PARSONS QUALITY CONTROL SCHEDULE No. 205/6/2
 - 7- FINISH PAINT HARD GLOSS 14C31 PALE GREEN TO BS4300

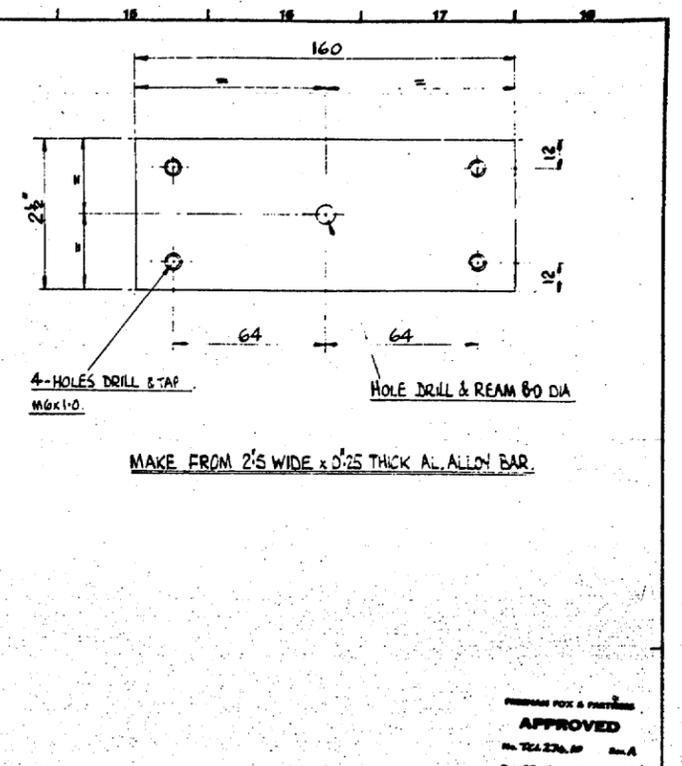
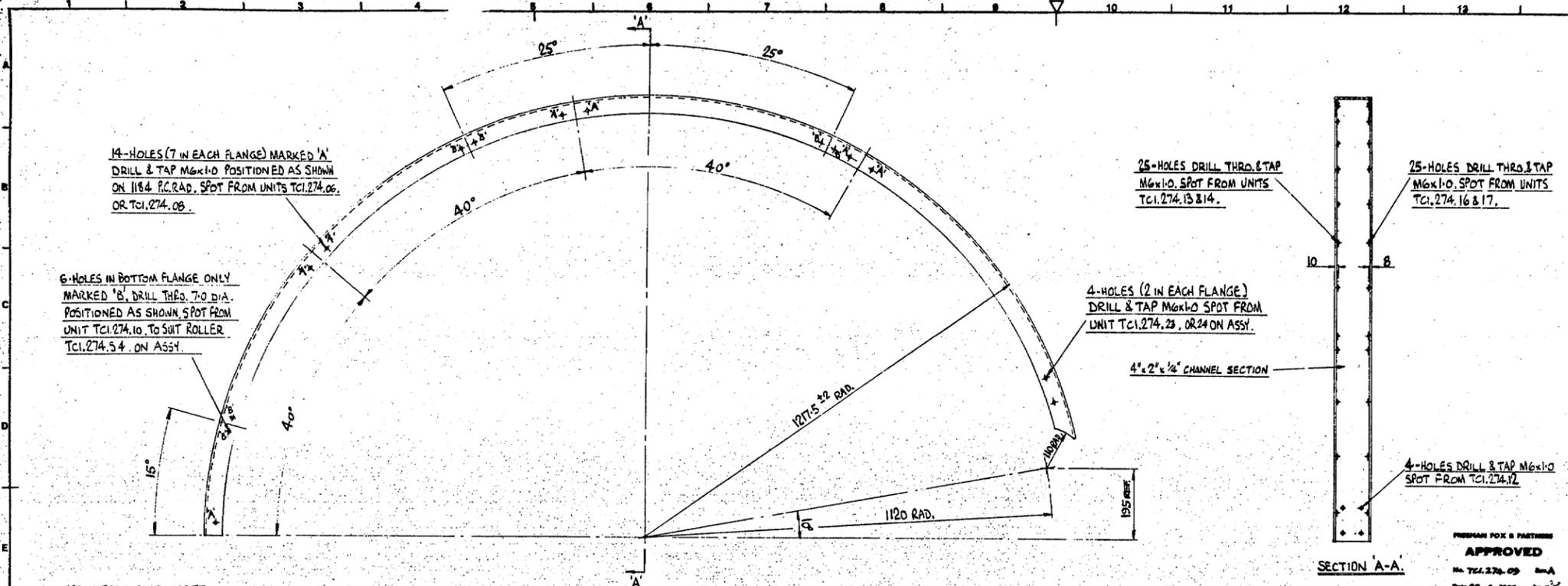
AS BUILT DRAWINGS
This drawing shows all variations to this work.

FREEMAN FOX & PARTNERS
APPROVED
No. TCI.274.04 Rev. B
Date 23-11-1982 by J.L.

FREEMAN FOX & PARTNERS
APPROVED
No. TCI.274.04 Rev. A
Date 23-6-1982 by J.L.

DATE OF MOD. MODIFIED BY	DATE OF MOD. 11-82 MODIFIED BY CALGEE	FIRST MADE ORD No. 118764	MATERIAL STEEL BS4360-43
DATE OF MOD. MODIFIED BY	DATE OF MOD. 28-4-83 MODIFIED BY J.P. SMITH	FIRST ISSUE DATE	FINISH SEE ABOVE
DATE OF MOD. MODIFIED BY	DATE OF MOD. 28-4-83 MODIFIED BY J.P. SMITH	COST ACCOUNT 274	PATT No.
DATE OF MOD. MODIFIED BY	DATE OF MOD. 28-4-83 MODIFIED BY J.P. SMITH	TITLE INNER RING	SCALE 1/2
DATE OF MOD. MODIFIED BY	DATE OF MOD. 28-4-83 MODIFIED BY J.P. SMITH	WEIGHT 124 Kg	UNIT No. TCI.274.04
DATE OF MOD. MODIFIED BY	DATE OF MOD. 28-4-83 MODIFIED BY J.P. SMITH	No. OFF PER SET 1	ISSUE C

A Manager of Clarke Chapman and Reynolds Parsons	SURFACE FINISH EQUIVALENTS	SURFACE FINISH SYMBOLS	WELD SYMBOLS TO BS 499 PART 2 1980	FABRICATION TOLERANCES	THIS DRAWING IS THE PROPERTY OF NEI PARSONS LTD. AND MUST NOT BE COPIED OR DISCLOSED TO A THIRD PARTY WITHOUT GRUBB PARSONS WRITTEN CONSENT.	GENERAL MACHINING TOLERANCES (EXCEPT WHERE STATED OTHERWISE)	ALL DIMENSIONS ARE IN MILLIMETRES	PROJECTION FIRST ANGLE	DRAWN	DATE	TITLE	SCALE	SHEET
	THIS DRAWING CONFORMS TO B.S. 308	✓ DENOTES NOT NECESSARILY MACHINED	✓ DENOTES MACHINED	DIMENSIONS UP TO 250 ± 20									

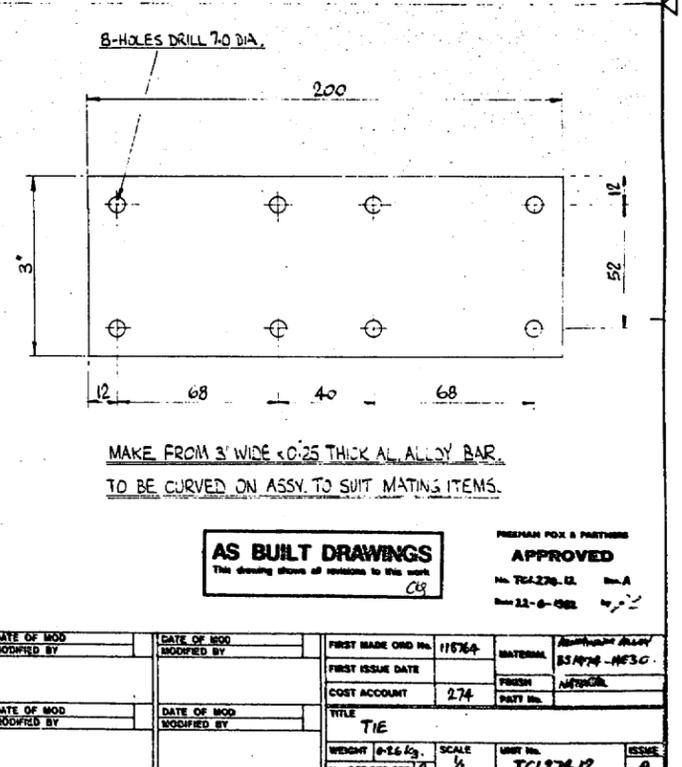
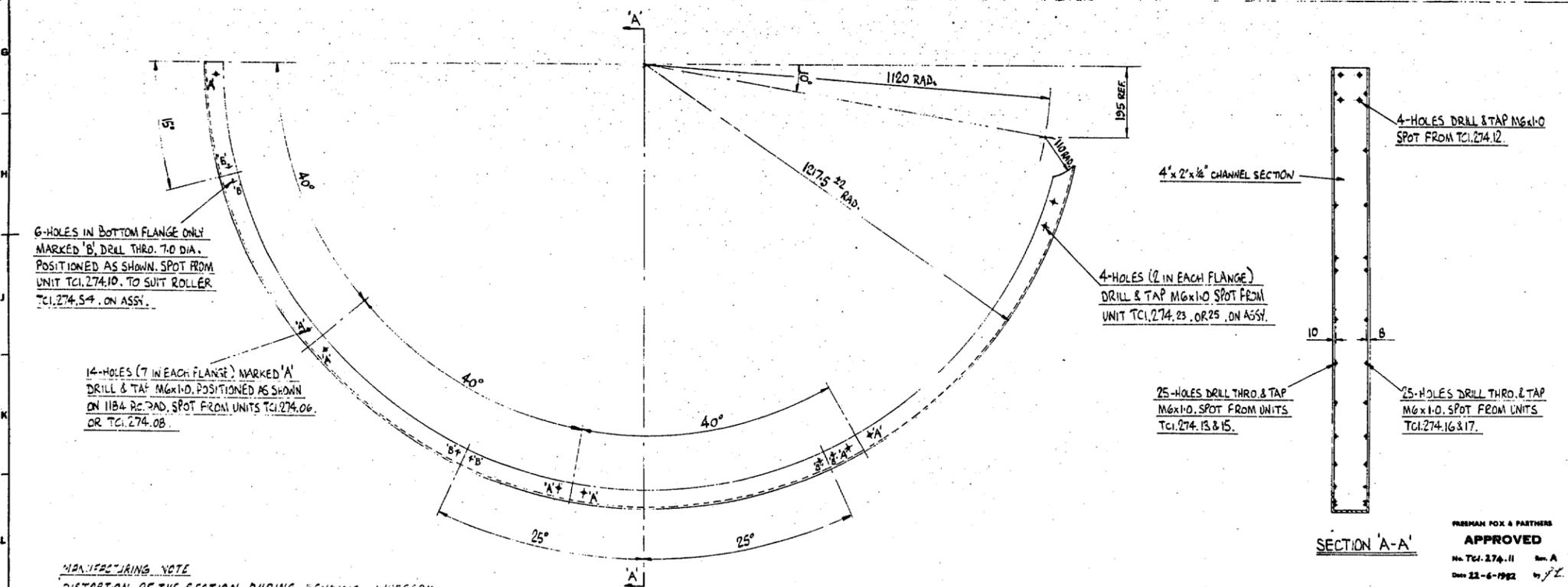


MANUFACTURING NOTE.
DISTORTION OF THE SECTION DURING BENDING, WHEREBY THE FLANGE TIPS SPREAD OUTWARDS, IS TO BE KEPT AS SMALL AS POSSIBLE. MAXIMUM ACCEPTABLE SPREAD IS 2.5mm PER FLANGE (5mm TOTAL)

FREEMAN FOX & PARTNERS
APPROVED
No. TCI.274.09 Rev. A
Date 22-6-1982 by JZ

DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	FIRST MADE ORD No.	118764	MATERIAL	AL ALLOY CHANNEL 4x2x1/2 1075 BS 4330
		FIRST ISSUE DATE		FINISH	NATURAL
		COST ACCOUNT	274	PART No.	
		TITLE	CHAIN GUIDE CHANNEL		
		WEIGHT (13 kg)	SCALE	UNIT No.	ISSUE
		No. OFF PER SET 1	1/5	TCI.274.09	A.

DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	FIRST MADE ORD No.	118764	MATERIAL	AL ALLOY PLATE BS 4330-BS 30
		FIRST ISSUE DATE		FINISH	NATURAL
		COST ACCOUNT	274	PART No.	
		TITLE	ROLLER SUPPORT PLATE		
		WEIGHT (0.17 kg)	SCALE	UNIT No.	ISSUE
		No. OFF PER SET 6	1/1	TCI.274.10	A.

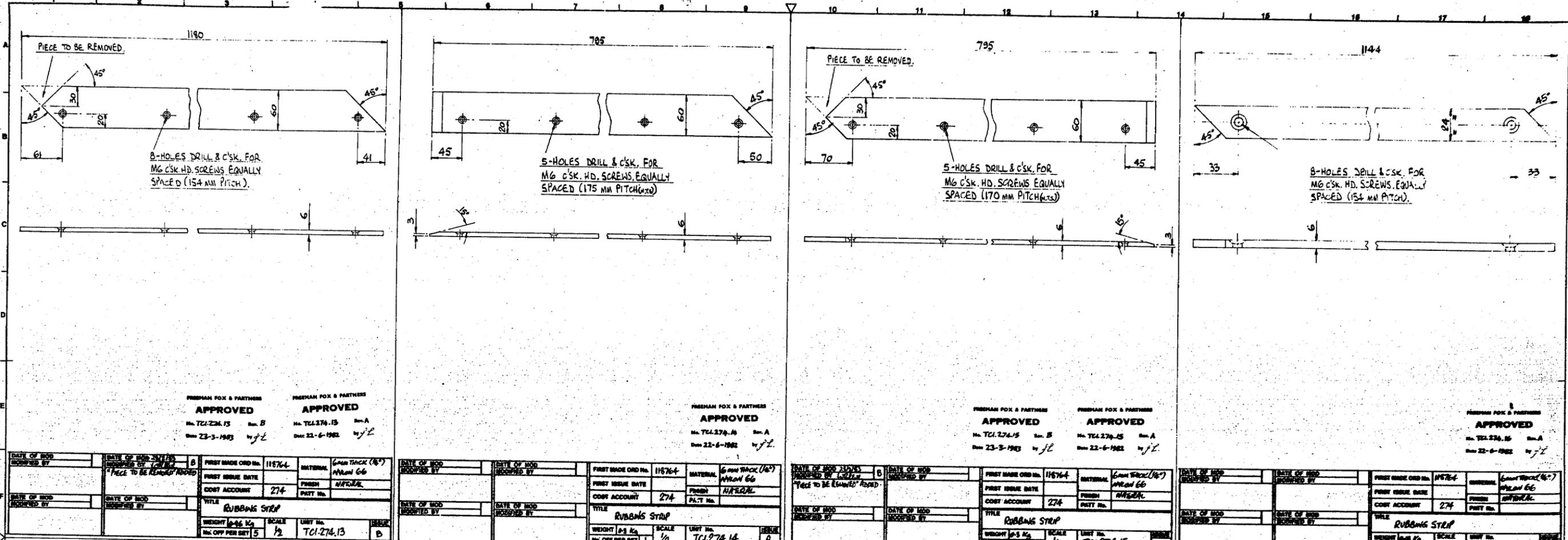


MANUFACTURING NOTE.
DISTORTION OF THE SECTION DURING BENDING, WHEREBY THE FLANGE TIPS SPREAD OUTWARDS, IS TO BE KEPT AS SMALL AS POSSIBLE. MAXIMUM ACCEPTABLE SPREAD IS 2.5mm PER FLANGE (5mm TOTAL)

FREEMAN FOX & PARTNERS
APPROVED
No. TCI.274.11 Rev. A
Date 22-6-1982 by JZ

DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	FIRST MADE ORD No.	118764	MATERIAL	AL ALLOY CHANNEL 4x2x1/2 1075 BS 4330
		FIRST ISSUE DATE		FINISH	NATURAL
		COST ACCOUNT	274	PART No.	
		TITLE	CHAIN GUIDE CHANNEL		
		WEIGHT (13 kg)	SCALE	UNIT No.	ISSUE
		No. OFF PER SET 1	1/5	TCI.274.11	A.

DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	FIRST MADE ORD No.	118764	MATERIAL	AL ALLOY PLATE BS 4330-BS 30
		FIRST ISSUE DATE		FINISH	NATURAL
		COST ACCOUNT	274	PART No.	
		TITLE	TIE		
		WEIGHT (0.16 kg)	SCALE	UNIT No.	ISSUE
		No. OFF PER SET 2	1/1	TCI.274.12	A.



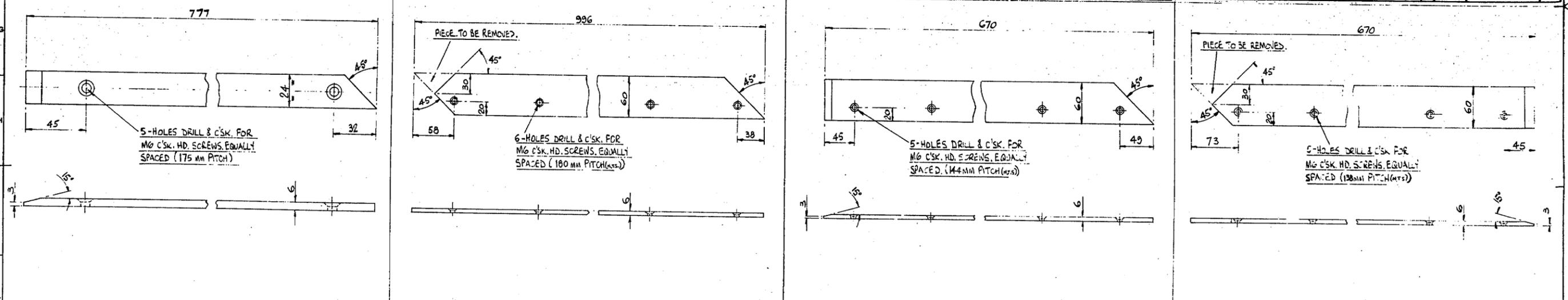
FREEMAN FOX & PARTNERS
APPROVED
 No. TCI.274.13 Rev. B
 Date 23-3-1983 by j.l.

FREEMAN FOX & PARTNERS
APPROVED
 No. TCI.274.14 Rev. A
 Date 22-6-1982 by j.l.

FREEMAN FOX & PARTNERS
APPROVED
 No. TCI.274.15 Rev. B
 Date 23-3-1983 by j.l.

FREEMAN FOX & PARTNERS
APPROVED
 No. TCI.274.16 Rev. A
 Date 22-6-1982 by j.l.

DATE OF MOD. MODIFIED BY	DATE OF MOD. MODIFIED BY	FIRST MADE ORD No.	MATERIAL	FINISH	PART No.
		118764	6mm THICK (1/4") NYLON 66	NATURAL	
		FIRST ISSUE DATE			
		COST ACCOUNT			
		TITLE RUBBING STRIP			
		WEIGHT 0.26 Kg	SCALE 1/2	UNIT No.	ISSUE
		No. OFF PER SET 5		TCI.274.13	B



FREEMAN FOX & PARTNERS
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 No. TCI.274.17 Rev. A
 Date 22-6-1982 by j.l.

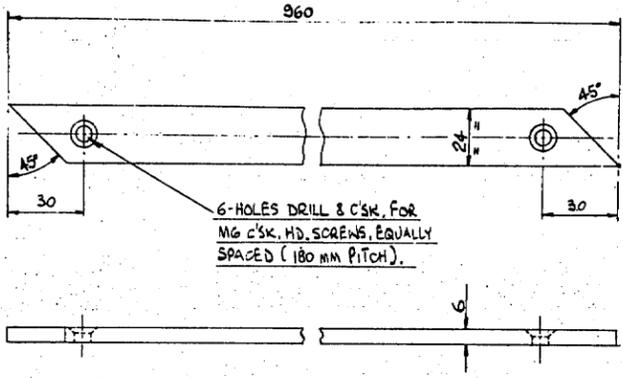
FREEMAN FOX & PARTNERS
APPROVED
 No. TCI.274.18 Rev. B
 Date 23-3-1983 by j.l.

FREEMAN FOX & PARTNERS
APPROVED
 No. TCI.274.19 Rev. A
 Date 22-6-1982 by j.l.

AS BUILT DRAWINGS
 This drawing shows all alterations to the work
 (15)

FREEMAN FOX & PARTNERS
APPROVED
 No. TCI.274.20 Rev. B
 Date 23-3-1983 by j.l.

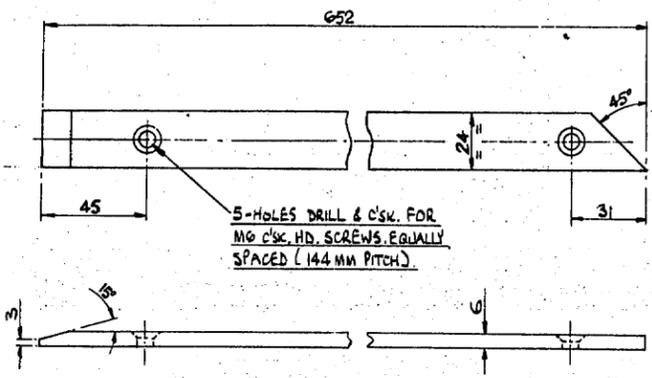
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		118764	6mm THICK (1/4") NYLON 66	NATURAL	
		FIRST ISSUE DATE			
		COST ACCOUNT			
		TITLE RUBBING STRIP			
		WEIGHT 0.26 Kg	SCALE 1/2	UNIT No.	ISSUE
		No. OFF PER SET 2		TCI.274.17	A



6-HOLES DRILL & C/SK. FOR MG C/SK. HD. SCREWS, EQUALLY SPACED (180 MM PITCH).

FREEMAN FOX & PARTNERS
APPROVED
 No. TCI. 274.21 Rev. A
 Date 22-6-1982 by JZ

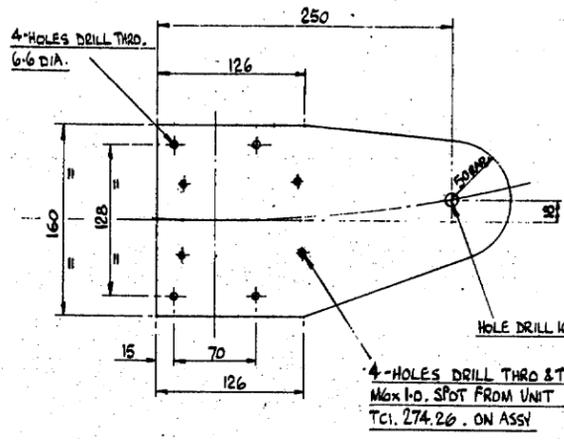
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		118764	1/4" THICK (1/4") NYLON 66			118764	1/4" THICK (1/4") NYLON 66
		FIRST ISSUE DATE	FINISH			FIRST ISSUE DATE	FINISH
			NATURAL				NATURAL
		COST ACCOUNT	PATT No.			COST ACCOUNT	PATT No.
		274				274	
		TITLE				TITLE	
		RUBBING STRIP				RUBBING STRIP	
		WEIGHT	SCALE			WEIGHT	SCALE
		0.15 kg	1/2			0.15 kg	1/2
		No. OFF PER SET	UNIT No.			No. OFF PER SET	UNIT No.
		5	TCI.274.21			5	TCI.274.21
			ISSUE				ISSUE
			A				A



5-HOLES DRILL & C/SK. FOR MG C/SK. HD. SCREWS, EQUALLY SPACED (144 MM PITCH).

FREEMAN FOX & PARTNERS
APPROVED
 No. TCI. 274.22 Rev. A
 Date 22-6-1982 by JZ

DATE OF MODIFIED BY	DATE OF MODIFIED BY	FIRST MADE ORD No.	MATERIAL	DATE OF MODIFIED BY	DATE OF MODIFIED BY	FIRST MADE ORD No.	MATERIAL
		118764	1/4" THICK (1/4") NYLON 66			118764	1/4" THICK (1/4") NYLON 66
		FIRST ISSUE DATE	FINISH			FIRST ISSUE DATE	FINISH
			NATURAL				NATURAL
		COST ACCOUNT	PATT No.			COST ACCOUNT	PATT No.
		274				274	
		TITLE				TITLE	
		RUBBING STRIP				RUBBING STRIP	
		WEIGHT	SCALE			WEIGHT	SCALE
		0.105 kg	1/2			0.105 kg	1/2
		No. OFF PER SET	UNIT No.			No. OFF PER SET	UNIT No.
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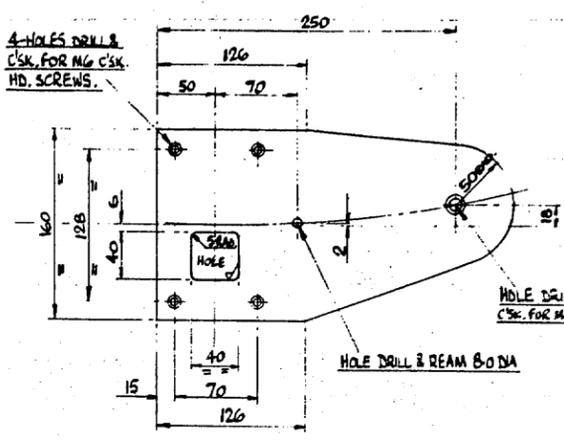


4-HOLES DRILL THRO. 6.6 DIA.
 HOLE DRILL 10.2 DIA. FOR MAG. HD. SCREWS.
 4-HOLES DRILL THRO. STOP MAX HO. SPOT FROM UNIT TCI. 274.26 ON ASSY

MAKE FROM 1/4" THICK ALUMINIUM ALLOY PLATE.

FREEMAN FOX & PARTNERS
APPROVED
 No. TCI. 274.23 Rev. A
 Date 22-6-1982 by JZ

DATE OF MODIFIED BY	DATE OF MODIFIED BY	FIRST MADE ORD No.	MATERIAL	DATE OF MODIFIED BY	DATE OF MODIFIED BY	FIRST MADE ORD No.	MATERIAL
		118764	ALUMINIUM ALLOY BS1470-NS8M			118764	ALUMINIUM ALLOY BS1470-NS8M
		FIRST ISSUE DATE	FINISH			FIRST ISSUE DATE	FINISH
			NATURAL				NATURAL
		COST ACCOUNT	PATT No.			COST ACCOUNT	PATT No.
		274				274	
		TITLE				TITLE	
		ROLLER SUPPORT PLATE				ROLLER SUPPORT PLATE	
		WEIGHT	SCALE			WEIGHT	SCALE
		0.60 kg	1/2			0.60 kg	1/2
		No. OFF PER SET	UNIT No.			No. OFF PER SET	UNIT No.
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			ISSUE				ISSUE
			A				A

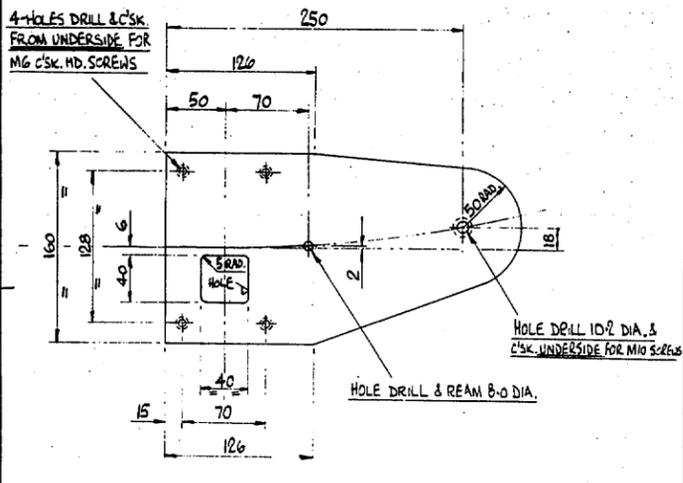


4-HOLES DRILL & C/SK. FOR MG C/SK. HD. SCREWS.
 HOLE DRILL 10.2 DIA. FOR MAG. HD. SCREWS.
 HOLE DRILL & REAM 8.0 DIA.

MAKE FROM 1/4" THICK ALUMINIUM ALLOY PLATE.

FREEMAN FOX & PARTNERS
APPROVED
 No. TCI. 274.24 Rev. A
 Date 22-6-1982 by JZ

DATE OF MODIFIED BY	DATE OF MODIFIED BY	FIRST MADE ORD No.	MATERIAL	DATE OF MODIFIED BY	DATE OF MODIFIED BY	FIRST MADE ORD No.	MATERIAL
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		274				274	
		TITLE				TITLE	
		ROLLER SUPPORT PLATE				ROLLER SUPPORT PLATE	
		WEIGHT	SCALE			WEIGHT	SCALE
		0.60 kg	1/2			0.60 kg	1/2
		No. OFF PER SET	UNIT No.			No. OFF PER SET	UNIT No.
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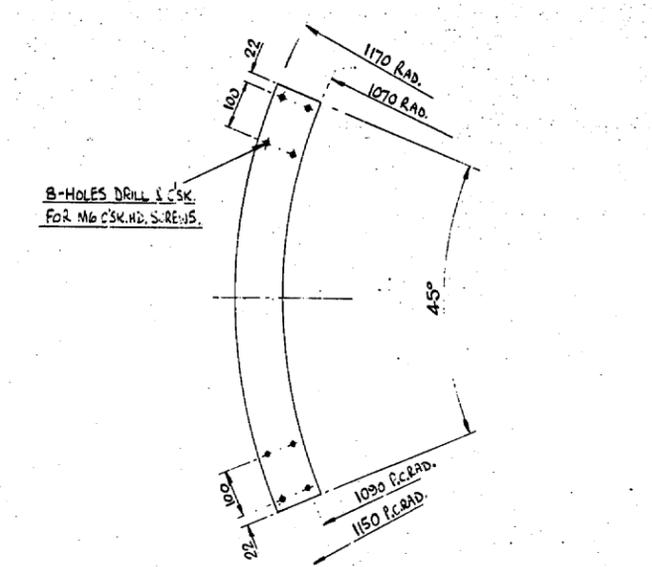


4-HOLES DRILL & C/SK. FROM UNDERSIDE FOR MG C/SK. HD. SCREWS.
 HOLE DRILL 10.2 DIA. & C/SK. UNDERSIDE FOR MAG. SCREWS.
 HOLE DRILL & REAM 8.0 DIA.

MAKE FROM 1/4" THICK ALUMINIUM ALLOY PLATE.

FREEMAN FOX & PARTNERS
APPROVED
 No. TCI. 274.25 Rev. A
 Date 22-6-1982 by JZ

DATE OF MODIFIED BY	DATE OF MODIFIED BY	FIRST MADE ORD No.	MATERIAL	DATE OF MODIFIED BY	DATE OF MODIFIED BY	FIRST MADE ORD No.	MATERIAL
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		274				274	
		TITLE				TITLE	
		ROLLER SUPPORT PLATE				ROLLER SUPPORT PLATE	
		WEIGHT	SCALE			WEIGHT	SCALE
		0.60 kg	1/2			0.60 kg	1/2
		No. OFF PER SET	UNIT No.			No. OFF PER SET	UNIT No.
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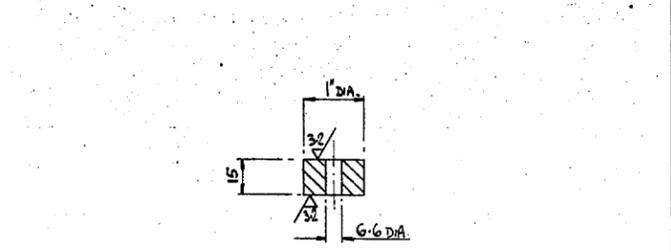


8-HOLES DRILL & C/SK. FOR MG C/SK. HD. SCREWS.

MAKE FROM 1/4" THICK ALUMINIUM ALLOY PLATE.

FREEMAN FOX & PARTNERS
APPROVED
 No. TCI. 274.26 Rev. A
 Date 22-6-1982 by JZ

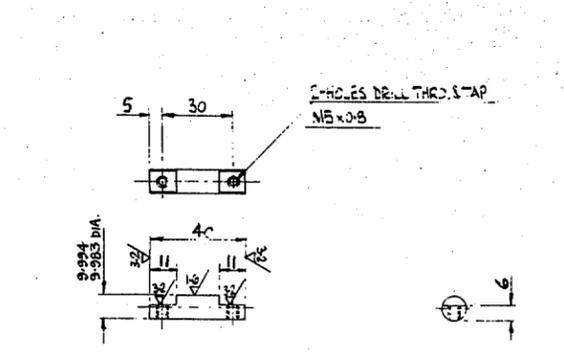
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		118764	ALUMINIUM ALLOY BS1470-NS8M			118764	ALUMINIUM ALLOY BS1470-NS8M
		FIRST ISSUE DATE	FINISH			FIRST ISSUE DATE	FINISH
			NATURAL				NATURAL
		COST ACCOUNT	PATT No.			COST ACCOUNT	PATT No.
		274				274	
		TITLE				TITLE	
		TIE				TIE	
		WEIGHT	SCALE			WEIGHT	SCALE
		1.15 kg	1/2			1.15 kg	1/2
		No. OFF PER SET	UNIT No.			No. OFF PER SET	UNIT No.
		1	TCI.274.26			1	TCI.274.26
			ISSUE				ISSUE
			A				A



1.5 DIA.
 6.6 DIA.

FREEMAN FOX & PARTNERS
APPROVED
 No. TCI. 274.27 Rev. A
 Date 22-6-1982 by JZ

DATE OF MODIFIED BY	DATE OF MODIFIED BY	FIRST MADE ORD No.	MATERIAL	DATE OF MODIFIED BY	DATE OF MODIFIED BY	FIRST MADE ORD No.	MATERIAL
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			NATURAL				NATURAL
		COST ACCOUNT	PATT No.			COST ACCOUNT	PATT No.
		274				274	
		TITLE				TITLE	
		SPACER				SPACER	
		WEIGHT	SCALE			WEIGHT	SCALE
		0.05 kg	1/2			0.05 kg	1/2
		No. OFF PER SET	UNIT No.			No. OFF PER SET	UNIT No.
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			ISSUE				ISSUE
			A				A

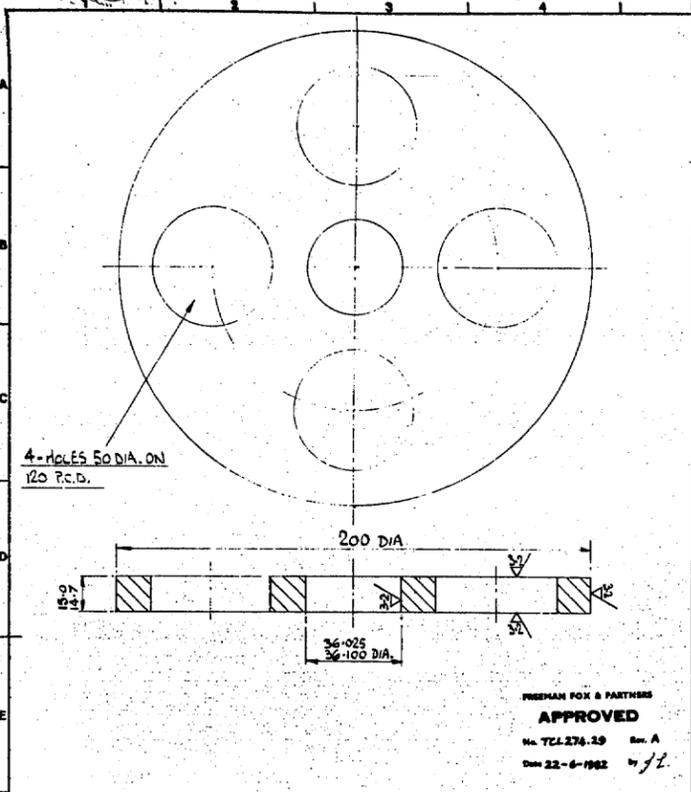


5-HOLES DRILL THRO. STOP 1.5 DIA.

AS BUILT DRAWINGS
 This drawing shows as made to the work.

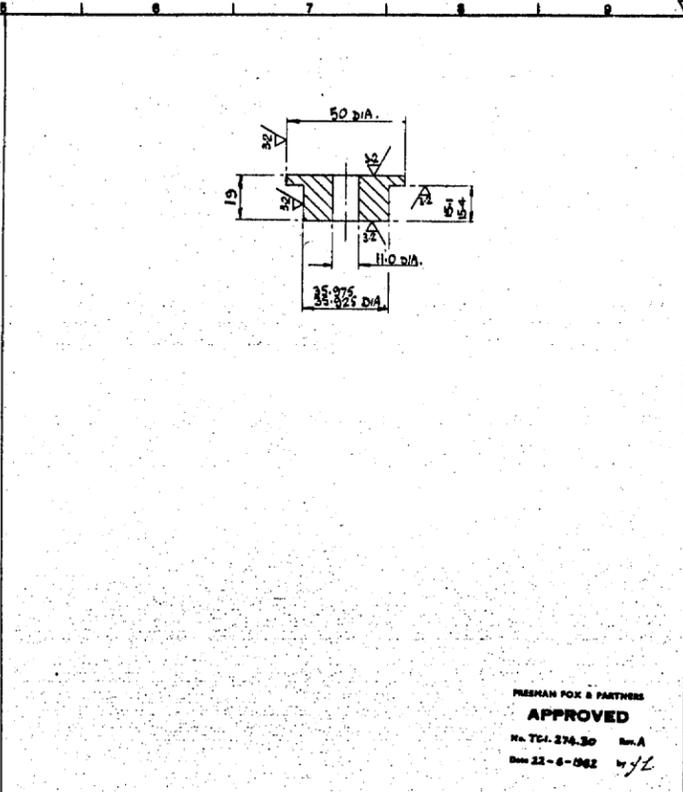
FREEMAN FOX & PARTNERS
APPROVED
 No. TCI. 274.28 Rev. A
 Date 22-6-1982 by JZ

DATE OF MODIFIED BY	DATE OF MODIFIED BY	FIRST MADE ORD No.	MATERIAL	DATE OF MODIFIED BY	DATE OF MODIFIED BY	FIRST MADE ORD No.	MATERIAL
		118764	STEEL BS70-2430			118764	STEEL BS70-2430
		FIRST ISSUE DATE	FINISH			FIRST ISSUE DATE	FINISH
			NATURAL				NATURAL
		COST ACCOUNT	PATT No.			COST ACCOUNT	PATT No.
		274				274	
		TITLE				TITLE	
		ROLLER SHAFT				ROLLER SHAFT	
		WEIGHT	SCALE			WEIGHT	SCALE
		0.04 kg	1/2			0.04 kg	1/2
		No. OFF PER SET	UNIT No.			No. OFF PER SET	UNIT No.
		5	TCI.274.28			5	TCI.274.28
			ISSUE				ISSUE
			A				A



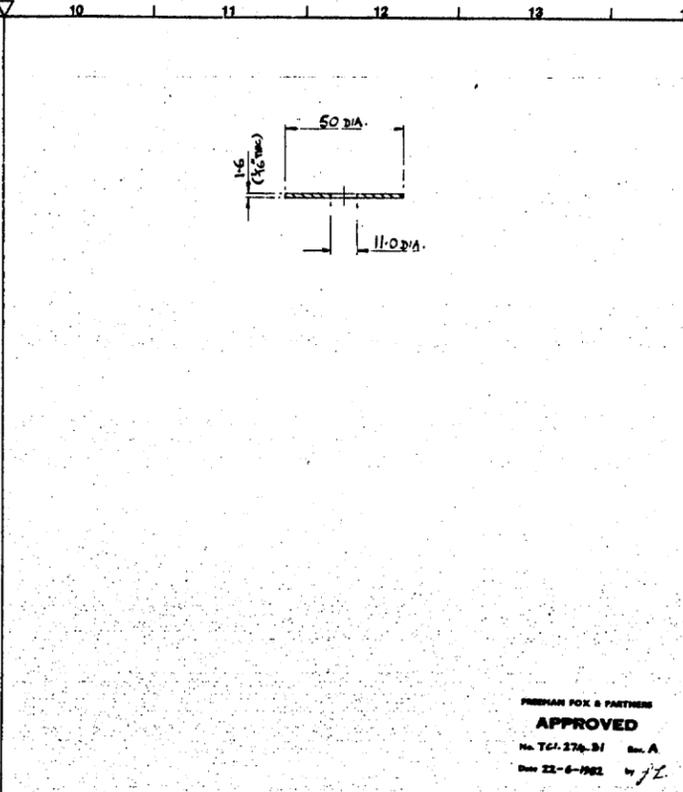
FREEMAN FOX & PARTNERS
APPROVED
 No. TCI.274.29 Rev. A
 Date 22-6-1982 by jf

DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	FIRST MADE ORD No. 118764	MATERIAL STEEL
		FIRST ISSUE DATE	FINISH B54360-43A
		COST ACCOUNT 274	FINISH PAT. No.
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	TITLE ROLLER	
		WEIGHT 6.7 kg	SCALE 1/4
		No. OFF PER SET 4	UNIT No. TCI.274.29
			ISSUE A.



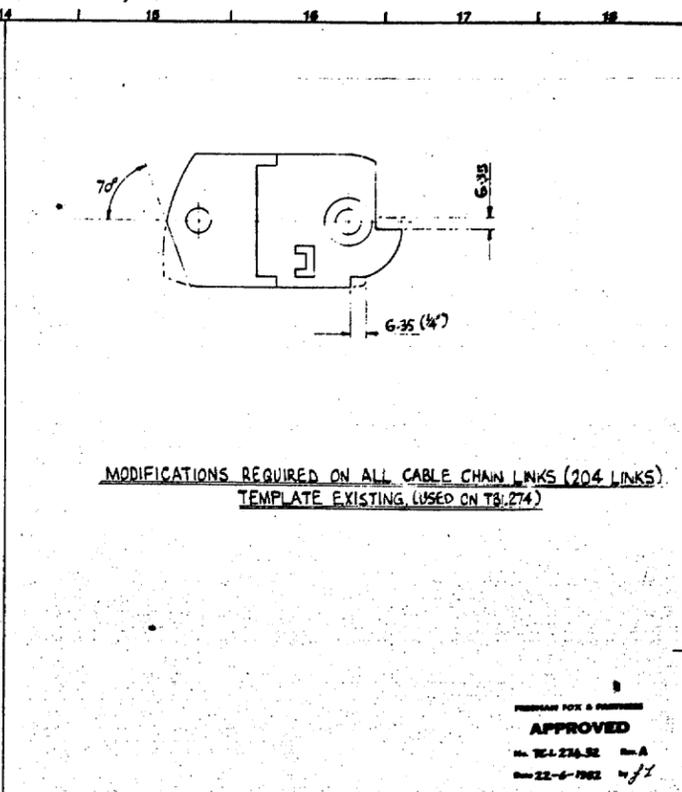
FREEMAN FOX & PARTNERS
APPROVED
 No. TCI.274.30 Rev. A
 Date 22-6-1982 by jf

DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	FIRST MADE ORD No. 118764	MATERIAL BRASS
		FIRST ISSUE DATE	FINISH NATURAL
		COST ACCOUNT 274	FINISH PAT. No.
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	TITLE ROLLER BUSH	
		WEIGHT 0.14 kg	SCALE 1/4
		No. OFF PER SET 4	UNIT No. TCI.274.30
			ISSUE A.



FREEMAN FOX & PARTNERS
APPROVED
 No. TCI.274.31 Rev. A
 Date 22-6-1982 by jf

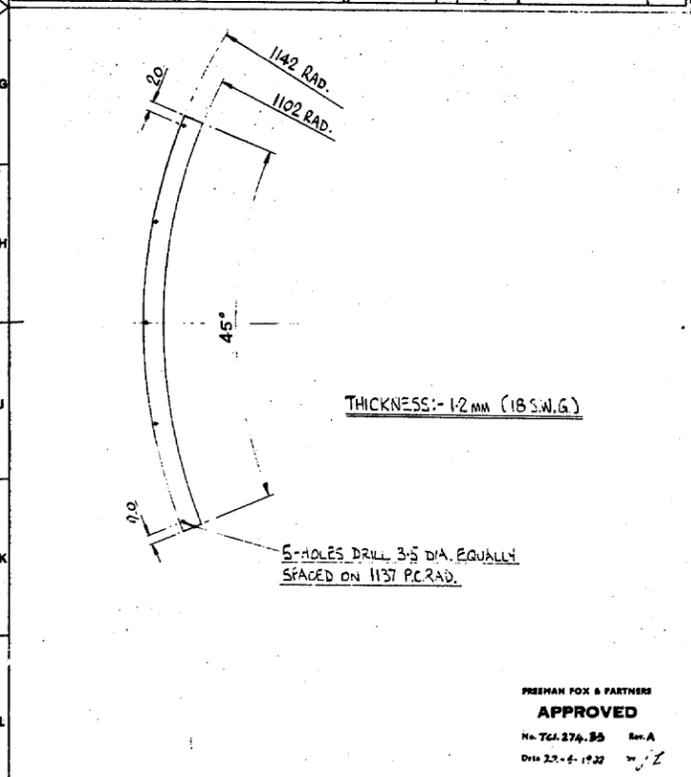
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	FIRST MADE ORD No. 118764	MATERIAL BRASS
		FIRST ISSUE DATE	FINISH NATURAL
		COST ACCOUNT 274	FINISH PAT. No.
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	TITLE SHIM	
		WEIGHT —	SCALE 1/4
		No. OFF PER SET 4	UNIT No. TCI.274.31
			ISSUE A.



MODIFICATIONS REQUIRED ON ALL CABLE CHAIN LINKS (204 LINKS)
 TEMPLATE EXISTING. (USED ON TCI.274)

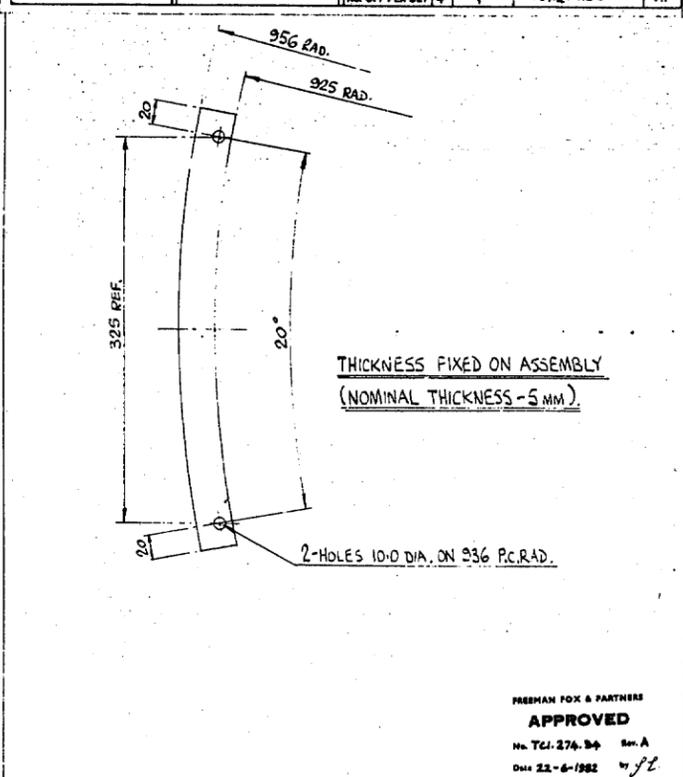
FREEMAN FOX & PARTNERS
APPROVED
 No. TCI.274.32 Rev. A
 Date 22-6-1982 by jf

DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	FIRST MADE ORD No. 118764	MATERIAL S.O. ITEM TCI.274.32
		FIRST ISSUE DATE	FINISH APPROVAL
		COST ACCOUNT 274	FINISH PAT. No.
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	TITLE CABLE CHAIN	
		WEIGHT 20.4 kg	SCALE 1/4
		No. OFF PER SET 1	UNIT No. TCI.274.32
			ISSUE A.



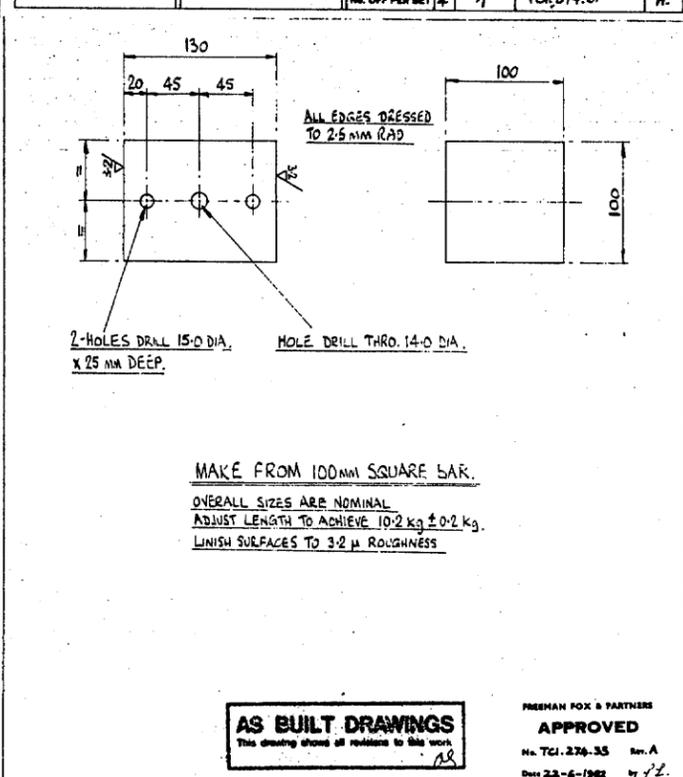
FREEMAN FOX & PARTNERS
APPROVED
 No. TCI.274.33 Rev. A
 Date 22-6-1982 by jf

DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	FIRST MADE ORD No. 118764	MATERIAL STEEL
		FIRST ISSUE DATE	FINISH B5970-EN2A
		COST ACCOUNT 274	FINISH PALE GREEN 14C31
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	TITLE COVER	
		WEIGHT 0.33 kg	SCALE 1/4
		No. OFF PER SET 5	UNIT No. TCI.274.33
			ISSUE A.



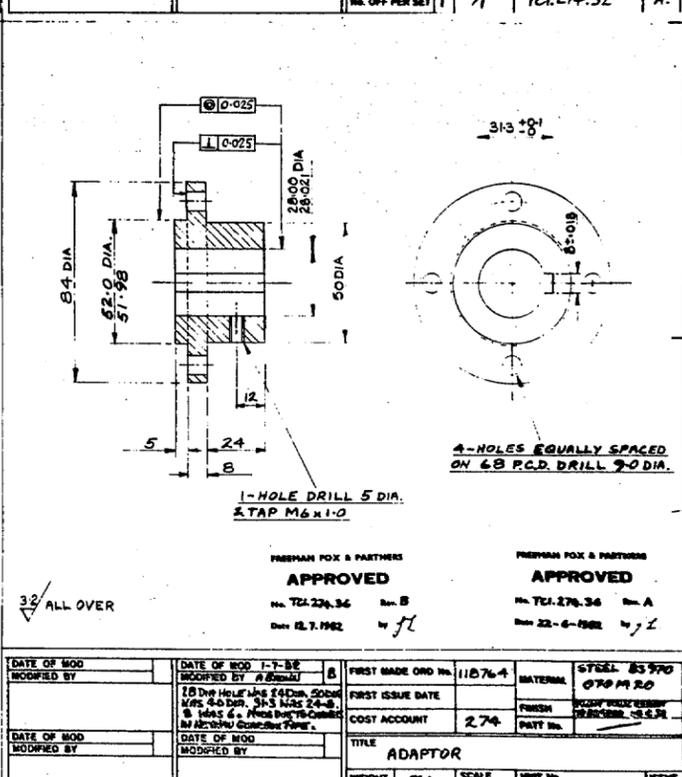
FREEMAN FOX & PARTNERS
APPROVED
 No. TCI.274.34 Rev. A
 Date 22-6-1982 by jf

DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	FIRST MADE ORD No. 118764	MATERIAL STEEL
		FIRST ISSUE DATE	FINISH B5970-EN2A
		COST ACCOUNT 274	FINISH NATURAL
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	TITLE SHIM	
		WEIGHT 0.46 kg	SCALE 1/2
		No. OFF PER SET 5	UNIT No. TCI.274.34
			ISSUE A.



FREEMAN FOX & PARTNERS
APPROVED
 No. TCI.274.35 Rev. A
 Date 22-6-1982 by jf

DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	FIRST MADE ORD No. 118764	MATERIAL STEEL
		FIRST ISSUE DATE	FINISH B54360-43A
		COST ACCOUNT 274	FINISH PALE GREEN 14C31
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	TITLE BALANCE WEIGHT	
		WEIGHT 10.2 kg	SCALE 1/2
		No. OFF PER SET 40	UNIT No. TCI.274.35
			ISSUE A.



FREEMAN FOX & PARTNERS
APPROVED
 No. TCI.274.36 Rev. B
 Date 12.7.1982 by jf

FREEMAN FOX & PARTNERS
APPROVED
 No. TCI.274.36 Rev. A
 Date 22-6-1982 by jf

DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	FIRST MADE ORD No. 118764	MATERIAL STEEL B5970
		FIRST ISSUE DATE	FINISH B54360-43A
		COST ACCOUNT 274	FINISH PALE GREEN 14C31
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	TITLE ADAPTOR	
		WEIGHT 1.56 kg	SCALE 1:1
		No. OFF PER SET 1	UNIT No. TCI.274.36
			ISSUE B.

